

## Hydrogen and CO Adsorption Property of Pd Particles on SnO<sub>2</sub> and Their Application to Electrode Catalysts

Tatsuya Takeguchi, Wataru Ueda, Takeoh Okanishi\*, Satoshi Aoyama\*, Ryuji Kikuchi\*, and Koichi Eguchi\*  
Hokkaido University, Kita 21 Nishi 10, Kita-ku, Sapporo 001-0021, Japan  
Fax: 81-11-706-9163, e-mail: takeguch@cat.hokudai.ac.jp  
\*Kyoto University, Katsura Campus, Nishikyo-ku, Kyoto 615-8510, Japan  
Fax: 81-75-383-2519, e-mail: eguchi@scl.kyoto-u.ac.jp

Pt and Pd catalysts supported on SnO<sub>2</sub> were prepared by the impregnation method. Even at room temperature, the PdO particles in PdO/SnO<sub>2</sub> were easily reduced to metallic Pd and absorbed H<sub>2</sub> with the H<sub>2</sub>/Pd weight ratio of 0.3 %. Adsorption of CO on PdO/SnO<sub>2</sub> and Pt/SnO<sub>2</sub> samples was significantly suppressed because of the interaction between the precious metals and SnO<sub>2</sub>; the metal surface area was difficult to estimate by the CO pulse technique. The Pt/SnO<sub>2</sub>-containing electrode can function as oxidation catalyst selective to H<sub>2</sub> in CO/H<sub>2</sub> mixture because it selectively adsorbed H<sub>2</sub>.

Key words: Pt/SnO<sub>2</sub>, PdO/SnO<sub>2</sub>, CO adsorption, Support effect

### 1. INTRODUCTION

Recently much attention has been paid to effective hydrogen production, since hydrogen is used as fuel for polymer electrolyte fuel cells. When natural gas is reformed with steam to produce hydrogen, considerable amount of CO is also produced. The platinum anode of polymer electrolyte fuel cells is poisoned by CO adsorption in the reformed fuel. Therefore, CO must be removed by shift reaction and selective combustion reaction. However, this complicated system can reduce the efficiency of the fuel cell system. If functional materials, which selectively adsorb H<sub>2</sub>, are produced, these can be used as electrode catalysts. It has previously been reported that high dispersion of PdO can be achieved by employing SnO<sub>2</sub> as a support [1-4]. In the present investigation, hydrogen and CO adsorption property of Pd and Pt particles on SnO<sub>2</sub> was investigated. The strong chemical interaction between the components has been confirmed. The electrochemical activity was examined.

### 2. EXPERIMENTAL

#### 2.1 Catalyst preparation

Palladium and platinum catalysts were prepared by the impregnation method. The SnO<sub>2</sub> support (Wako Pure Chemical Industries, Ltd.) was impregnated with an aqueous solution of Pt(NO<sub>2</sub>)<sub>2</sub>(NH<sub>3</sub>)<sub>2</sub> and Pd(NO<sub>2</sub>)<sub>2</sub>(NH<sub>3</sub>)<sub>2</sub> (Tanaka Kikinzoku Kogyo K.K.). The mixture was kept on a steam bath at 80°C until the solution evaporated. The dried powders were calcined at 400°C for 40 min and reduced in 10% H<sub>2</sub> diluted with N<sub>2</sub>.

For electrode catalyst, above-mentioned catalyst with a precious metal loading of 20wt.% was reduced in 10% H<sub>2</sub>/N<sub>2</sub> stream for 30 min at 90 and 400°C. A sample without this reduction treatment was also used as an electrode catalyst. 10 mg of the catalyst powder was dispersed in 5-ml ethanol, and then, 25 µl of this mixture was dropped onto a glassy carbon electrode with a surface area of 0.07 cm<sup>2</sup> and dried. Accordingly, electrode catalyst loading on the glassy carbon electrode was 0.057 mg/cm<sup>2</sup>. Subsequently, 25 µl of a mixture of 1wt.% Nafion (Aldrich) and

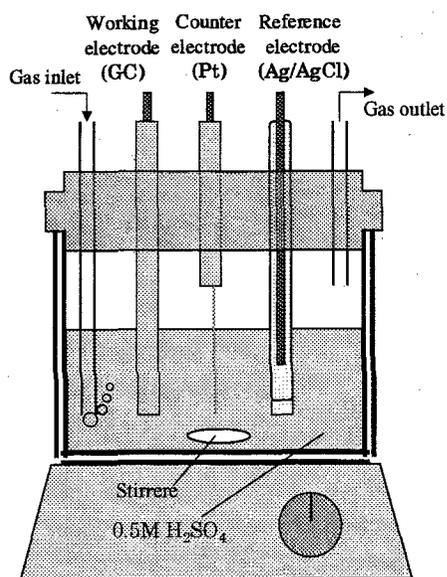


Fig. 1 Apparatus for electrochemical oxidation

carbon black (Vulcan XC-72, Cabot) with a carbon black content of 10 mg/ml was dropped to the electrode surface. After dried in ambient conditions, the electrode was used as a working electrode.

## 2.2. Characterization of the catalysts

The samples were characterized by X-ray diffraction (XRD), temperature-programmed reduction (TPR), BET surface and IR spectra.

Temperature-programmed reduction was performed in a quartz tube reactor, and the amount of consumed hydrogen was measured by a TCD detector. A weighed amount (25 mg) of the sample after calcination was placed in the reactor, and the 5% H<sub>2</sub> - 95% Ar gaseous mixture was fed to the reactor at 25 ml/min. The temperature was raised to 800°C at a heating rate of 10°C/min. The amount of H<sub>2</sub> was detected by TCD. BET surface area was measured by N<sub>2</sub> adsorption at the liquid nitrogen temperature.

## 2.3. Electrochemical experiment

Anodic voltammetry experiments were carried out in 0.5M H<sub>2</sub>SO<sub>4</sub> with usual three-electrode arrangement in a electrochemical cell as shown in Fig. 1 using Solartron 1287 electrochemical interface. A platinum rod with an outer diameter of 6.0 mm and Ag/AgCl (NaCl saturated) were used as counter and reference electrodes, respectively. The reference electrode has a potential of  $E = +0.212$  V versus the reversible hydrogen electrode (RHE) and all potentials were referred to the RHE, unless otherwise noted. Before anodic voltammetry measurements, nitrogen purging was done by bubbling nitrogen for 15 min to remove oxygen dissolved in 0.5M H<sub>2</sub>SO<sub>4</sub>. In the case of CO-stripping voltammograms, after CO was

supplied to the electrochemical cell for 1 hour, bulk CO was removed by bubbling nitrogen through it for 15 min. The CO-stripping voltammograms were measured between -0.2 and 1.2 V (vs. Ag/AgCl) with a scan rate of 20 mV/s at room temperature. Voltammograms of H<sub>2</sub> electrooxidation was measured by feeding H<sub>2</sub> as bubble at 5 ml/min to the working electrode in the range of -0.2 and 1.2 V (vs. Ag/AgCl) with a scan rate of 2 mV/s at room temperature.

## 3. RESULTS AND DISCUSSION

### 3.1 Characterization of PdO/SnO<sub>2</sub> prepared by the impregnation method

The BET surface area of SnO<sub>2</sub> was 4.0 m<sup>2</sup>/g, but the BET surface area of PdO/SnO<sub>2</sub> and Pt/SnO<sub>2</sub> increased with an increase in precious metal loading. The surface area of precious metal can be roughly estimated by subtracting the surface area of SnO<sub>2</sub> (SnO<sub>2</sub> weight x 4.0 m<sup>2</sup>/g) on the assumption that precious particles were dispersed on SnO<sub>2</sub>. The precious metal particle diameter can be estimated by 6V/S to be *ca.* 10 and 4 nm for PdO and Pt, respectively, as listed in Table 1.

Temperature-programmed reduction of PdO/SnO<sub>2</sub> was carried out as shown in Fig. 2. Reduction of SnO<sub>2</sub> was observed at around 780°C. The reduction of SnO<sub>2</sub> initiated at slightly lower temperature and the peak was broadened with an increase in PdO content. This may be caused by hydrogen that was supplied from reduced Pd particles and facilitated reduction of SnO<sub>2</sub>. While the PdO particles on ZrO<sub>2</sub> started to be reduced at around 80°C, as indicated by the positive peak, a negative peak due to hydrogen desorption was observed for PdO/SnO<sub>2</sub> at 60°C. A part of the palladium in PdO/SnO<sub>2</sub> may have been easily reduced to Pd/SnO<sub>2</sub> even at room

Table 1. Physical properties of PdO/SnO<sub>2</sub> and Pt/SnO<sub>2</sub>

Catalyst	BET surface area (m <sup>2</sup> /g)	The amount of CO adsorbed <sup>a</sup> (μmol/g)	Particle diameter of PdO or Pt (nm)	H <sub>2</sub> /Pd weight ratio (%)
1.1 wt% PdO/SnO <sub>2</sub>	4.9	n.a.	8.0	-
5.7 wt% PdO/SnO <sub>2</sub>	7.6	n.a.	10.3	0.29
11 wt% PdO/SnO <sub>2</sub>	11	28	11.1	0.32
22 wt% PdO/SnO <sub>2</sub>	18	33	10.6	0.35
5 wt% Pt/SnO <sub>2</sub>	9.0	n.a.	3.3	
10 wt% Pt/SnO <sub>2</sub>	13.4	n.a.	3.2	
20 wt% Pt/SnO <sub>2</sub>	20.8	n.a.	3.4	
40 wt% Pt/SnO <sub>2</sub>	21.6	86	6.0	
50 wt% Pt/SnO <sub>2</sub>	16.6	100.	9.9	-

a) The amount of CO adsorbed was measured after reduction at 350°C; n.a. means no adsorption was observed.

temperature after the switch of the atmosphere into hydrogen at 25°C; then hydrogen was stored in metallic Pd particles as hydride. The observed desorption can be ascribed to the decomposition of hydride partially formed in the sample.

As shown in Table 1, Pd/SnO<sub>2</sub> adsorbed very little CO. These phenomena had been interpreted as the formation of Pd-Sn alloy of surface of Pd particles [5] or as the strong interaction between dispersed Pd and SnO<sub>2</sub> [6]. Therefore, it is concluded that the metallic Pd on SnO<sub>2</sub> hardly adsorbs CO when they are in a strong interacting state. Although the amount of H<sub>2</sub> desorbed from the catalyst increased, the H<sub>2</sub>/Pd weight ratio was essentially identical to 0.30%. This indicates that H<sub>2</sub> is stored on only a part of the Pd particles.

FIR spectra of CO adsorbed on reduced catalysts were observed as shown in Fig. 3. For 1.1 wt% PdO/Al<sub>2</sub>O<sub>3</sub>, the IR spectrum can be attributed to the bands from CO species adsorbed physically and chemically on Pd particles. As indicated in the spectra (a) for Pd/Al<sub>2</sub>O<sub>3</sub> and (c) for Pd/SnO<sub>2</sub>, the bands at 2120 cm<sup>-1</sup> and 2180 cm<sup>-1</sup> can be attributed to the physisorbed CO, whereas that at 2080 cm<sup>-1</sup> for (a) can be attributed to the linear CO species, and those at around 1850 cm<sup>-1</sup> to the bridged CO species. The bands for physisorbed CO disappeared on purging with He. On the other hand, the band intensities for CO chemisorbed at 2080 and 1850 cm<sup>-1</sup> did not change by purging CO with He for 5 min, as shown in the spectrum (b). However, in the spectrum (c) for 1.1 wt% PdO/SnO<sub>2</sub>, only physically adsorbed CO was observed in CO-containing atmosphere. Therefore, no peaks were observed after purging with He, as shown in the spectrum (d).

The XRD pattern of Pt/SnO<sub>2</sub> is shown in Fig. 4. The sharp SnO<sub>2</sub> lines were predominant for the samples (a) after calcinations in air at 400°C. After reduction at 90°C, a broad peak assigned to Pt was observed at around 40°. Although peak separation was difficult, the crystallite size of Pt is small; this order corresponded to that of the diameter of Pt particles (3.4 nm) estimated from the increase in BET surface area (b). However, if it was reduced at 400°C, PtSn<sub>2</sub> and PtSn<sub>4</sub> compounds was observed.

### 3.2 Anodic voltammetry

Results of CO-stripping voltammetry were shown in Fig. 5. In the case that adsorbed species exist, complete oxidation of the adsorbed species was accomplished in a single scan; no oxidation current was monitored during the second scan. When the as-calcined Pt/SnO<sub>2</sub>

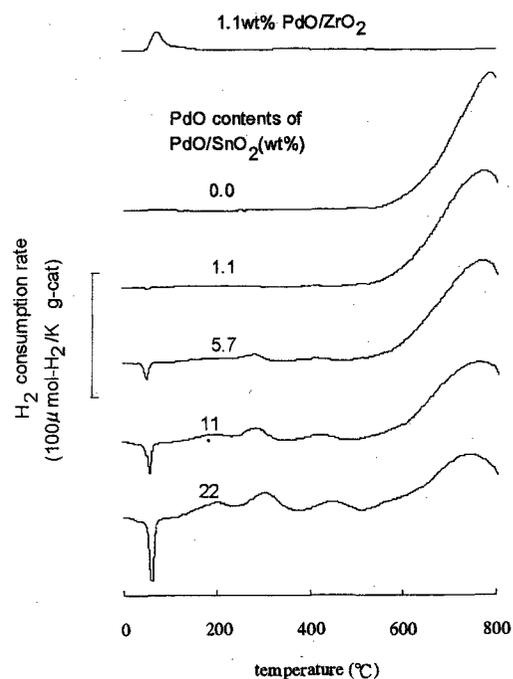


Fig. 2. Temperature-programmed reduction of PdO/SnO<sub>2</sub> with various Pd loadings: Feed gas: 5.0% H<sub>2</sub>- 95% Ar; heating rate: 5.0°C/min.

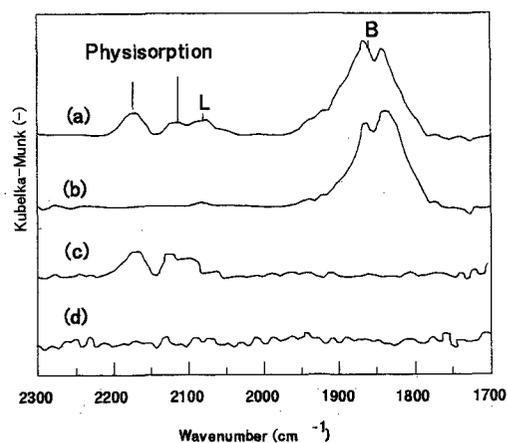


Fig. 3. FTIR spectra of CO adsorbed on Pd particles of the samples prepared by reduction of supported PdO catalysts: (a), CO adsorbed at 1.0 kPa on reduced 1.1 wt % PdO/Al<sub>2</sub>O<sub>3</sub>; (b), after flushing with He for 5 min; (c), CO adsorbed at 1.0 kPa on reduced 1.1 wt % PdO/SnO<sub>2</sub>; (d), (c) after flushing with He for 5 min.

electrode catalyst, namely the catalyst without reduction treatment, was used (a), both H<sub>2</sub> oxidation and CO oxidation were observed. This indicates that Pt/SnO<sub>2</sub> adsorbs both CO and H<sub>2</sub>. The peak potential of CO oxidation over Pt/SnO<sub>2</sub> electrode catalyst was 0.76 V, whereas that over commercial Pt/C (Johnson Matthey)

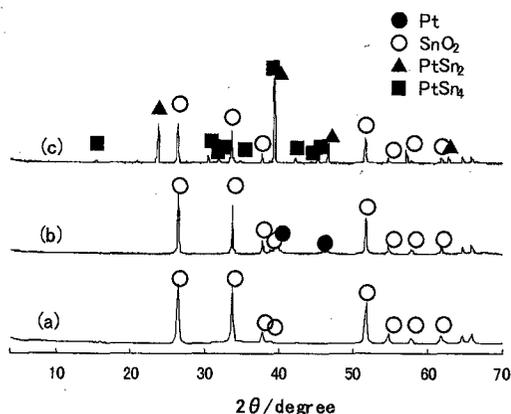


Fig. 4 XRD pattern for Pt/SnO<sub>2</sub>  
 a) calcined at 400°C  
 b) calcined at 400°C and reduced at 90°C  
 c) calcined at 400°C and reduced at 400°C

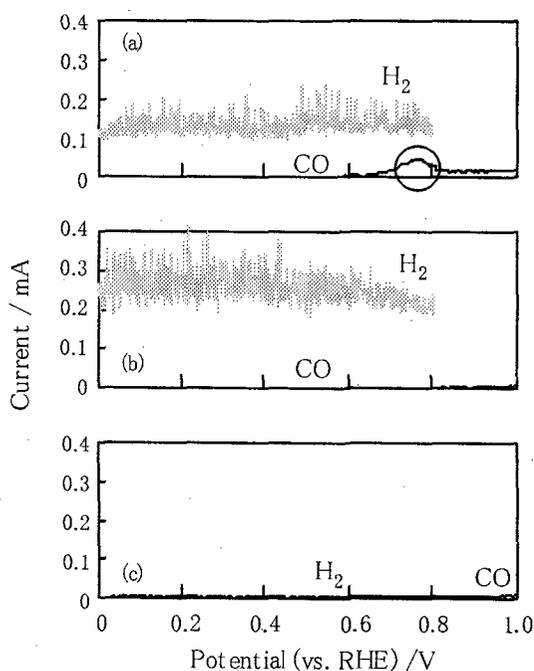


Fig. 5 Anodic voltammetry on Pt/SnO<sub>2</sub>  
 a) calcined at 400°C  
 b) calcined at 400°C and reduced at 90°C  
 c) calcined at 400°C and reduced at 400°C

measured in the identical conditions was 0.82 V. In addition to the peak shift of CO electrooxidation to lower potential, the potential for the onset of CO electrooxidation over Pt/SnO<sub>2</sub> also shifted to lower value, when it is compared to that over Pt/C. These results suggest that CO is adsorbed onto Pt of the Pt/SnO<sub>2</sub> more weakly than to Pt of the Pt/C. When Pt/SnO<sub>2</sub> was reduced at 400°C after calcination in air (c), neither CO nor H<sub>2</sub> electrooxidation current was

observed. This means that neither CO nor H<sub>2</sub> is adsorbed onto the catalyst after high temperature reduction treatment. As indicated by the XRD measurement shown in Fig. 4, intermetallic compounds were formed after the high temperature reduction treatment at 400°C, giving rise to no adsorption of CO or H<sub>2</sub>. On the other hand, when Pt/SnO<sub>2</sub> was reduced at 90°C (b), no CO oxidation was observed, while H<sub>2</sub> oxidation was observed. This indicates that Pt/SnO<sub>2</sub> reduced at 90°C selectively adsorbed H<sub>2</sub>, and did not adsorb CO. This electrode had electrochemical activity for electrooxidation of H<sub>2</sub>. Therefore, this material can be applied to fuel cell as a CO-tolerant anode, because it adsorbed H<sub>2</sub> without adsorbing CO.

#### 4. CONCLUSION

The physical property of PdO/SnO<sub>2</sub> was quite different from ordinarily supported PdO catalysts. The PdO and Pt particles were dispersed on SnO<sub>2</sub> even at high loading. A part of PdO particles were reduced to metallic particles even at room temperature. The Pd and Pt particles dissociatively adsorb H<sub>2</sub>, while the reduced Pd/SnO<sub>2</sub> and Pt/SnO<sub>2</sub> species in strong chemical interaction adsorbs very little CO. However, high temperature reduction produced PtSn<sub>2</sub> and PtSn<sub>4</sub> or PdSn<sub>2</sub> and PdSn<sub>4</sub> compounds, resulting in no adsorption of CO or H<sub>2</sub>.

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